

INDUSTRIAL-STRENGTH CONSTRUCTION

Title: Air Chain Fall

Revision Date: N/A

TASK SAFETY PROCESS

TSP Number: T0003 Issue Date: 1/29/2014
Reviewed By: Doug Patton, Ron Beverly, Chad Smit, Brad Bechinske

The following are guidelines. Client or Project Specifics may superseded this document. Consult Project Manager with conflicts.

| ask Step | Step Hazard | Hazard Mitigation | Picture |
|--|--|--|----------------------------------|
| 1. Inspect equipment: a. Rental Equipment Vendor supplied correct size equipment b. Safety Latches are in good working order c. Air connections are correct type (i.e. Chicago) d. Pull strings are securely attached e. Check that in line oiler is full of oil | a. Hoist could be undersized for intended use b. Load could get worked out off hook if latch is not working correctly c. N/A d. If string comes off of hoist in a remote area it could be unsafe to correct issue e. Lack of oil could cause the chain fall to malfunction | a. Understand rigging plan and intended uses b. Latch should close properly and be wired shut if needed c. N/A d. Change string out for Air craft cable or order with air pendant controls e. Verify oil quantity and refill when needed | Safery Laten |
| 2. Set up Hoist: a. Hang hoist in desired location b. Run air line from air source c. Determine source air pressure is adequate and not over pressure. d. Locate air shut off valve next to area where hoist will be located. e. Secure load chain in chain basket or wiring up unneeded length f. Secure area with appropriate barriers and signage | a. Hoist could become a falling hazard b. Airline could get in the way of the lift c. Damage to equipment may occur if over pressurized d. If valves in hoist stick while in operation shutting of the air supply to it quickly will be the only way to stop it e. Chain could run off and pull operator off of elevated platform or over hand rail or damage property | a. Use auxiliary rigging to hang hoist if needed and determine rigging points are adequate for load (engineering review may be required) b. Run airline overhead c. Use source with correct pressure d. Position workers so the shut off valve can be reached quickly e. Manage load chain appropriately | Air Shut Off Valve Air Hose |
| 3. Make Dry Run Checks: a. Air supply is adequate for distance traveled b. Controls function without difficulty c. Load chain length is adequate d. Air hose is free to move and is secure | a. Air supply could fail b. Controls could stick, causing operator to lose control of the load c. N/A d. Airline could come loose | a. Verify air supply before beginning lift b. Test controls and repair/replace anything that is not working c. N/A d. Be sure air hose is able to move the lift path but is also out of the way of the lift | Load Chain Control Pull Srings |
| 4. Load Test: a. Make initial lift low and check that all is stable b. If critical lift use test weight at recommend % above load as per rigging plan | Load may not be stable Equipment or rigging plan may not be appropriate for the load | a. If load is not stable, lower and adjust rigging and load for stability b. Revise plan and/or change equipment if test weights show a problem | Load Chain Basket — |



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"Safety for Life"

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| 5. Dai | ly Operation: |
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- a. Make pull strings identifiable for "Up" & "Down" operation
- b. Check that oiler has oil daily for heavy use or long travel lifts
- c. Check that safety latch is functioning properly
- d. If using pendant controls, perform function tests prior to use each day
- e. Make sure load chain is secure
- a. Operator mistake could cause accident
- b. N/A
- c. Safety latch could fail
- d. N/A
- e. See "e" in Step 2
- Operator must be familiar with the equipment and should always confirm controls before lifts
- b. N/A
- c. Check safety latch and repair/replace if needed
- d. N/A
- e. See "e" in Step 2



Special Notes:

Items in Red indicate previous incident occurred.